CAYMAN
PACKING & PACKAGING

COLLECTION
2026



EASY-OPEN ENDS · PEEL-OFF LIDS

The art of the *perfect opening.*

Collection 2026

One part of the can is made *to be touched.*

An end has to hold through filling, seaming, sterilising and shipping, and then open at the first pull, every time. Everything in these pages serves that one moment.

03	About	A FULL RANGE, ONE ADDRESS
04	Anatomy of an end	FIVE LAYERS, ONE SEAL
05	The collection	SEVEN FAMILIES
12	Technical data	200 SOT(S) END
14	Quality	MEASURED, NOT ASSUMED
15	Planet	METAL THAT COMES BACK
16	Contact	REQUEST SAMPLES



Lift. Press. Pour.

ABOUT

Cayman Packing & Packaging brings a complete range of easy-open ends to fillers and can makers: for food, including dry powder, for beverage and for daily chemical products. Our ends are made with Enpack Metal Technology, an easy-open end specialist, so one partner can answer every size, every opening and every market you serve.

>10	2023
EXPORT COUNTRIES	FOUNDED

Five layers. *One seal.*



1 **Tab**
Alloy 5182 · H48 · 0.279 mm

2 **External coating**
Epoxy

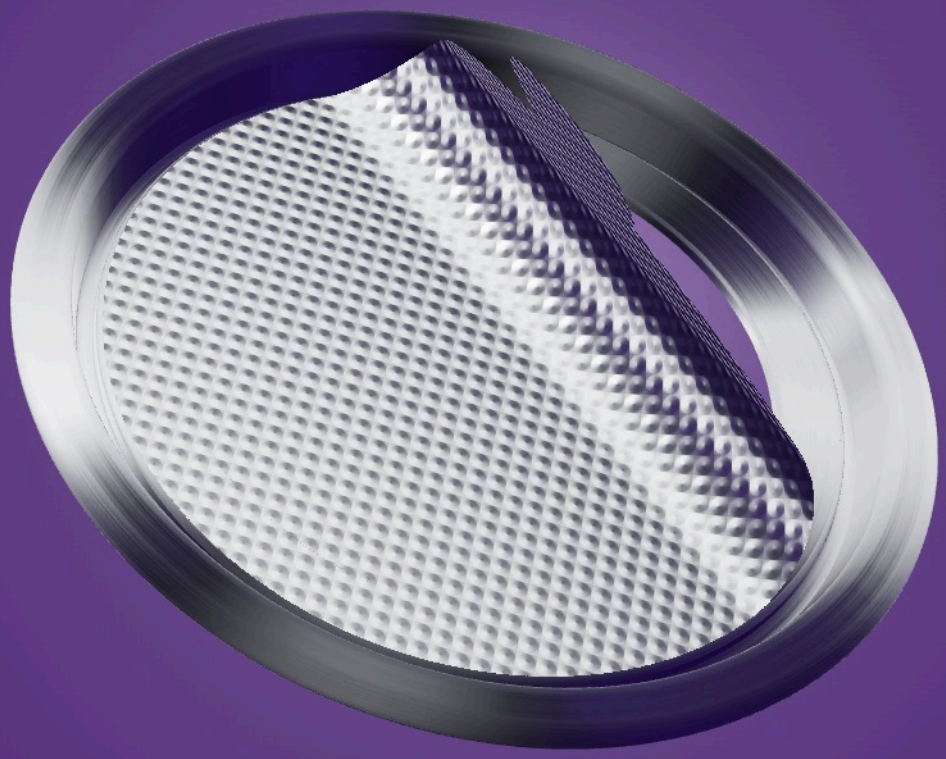
3 **End shell**
Alloy 5182 · H48 · 0.208 mm

4 **Internal coating**
Epoxy

5 **Lining compound**
Water-based · 20–30 mg

What looks like a single piece of metal is a small system: alloy, coatings and compound, each one specified. Values for the 200 SOT(S) end.

01



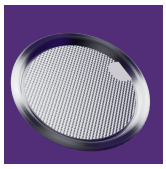
FAMILY 01

Peel-Off Lid

A membrane that keeps everything out, until you want in.

Peel-off ends protect tightly against moisture, UV rays and gas. Ideally suited to loose products such as milk powder, spices, supplements, coffee or tea. With a tear-off aluminium membrane, smooth or embossed.

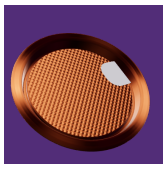
DESIGN	Full aperture
SHAPES	Round · Rectangle
SHELL	Aluminium
MARKETS	Dry food · Canned food



POE-206#

Ø 57 mm · Round · Aluminium

DRY FOOD



POE-112#

Ø 45.9 mm · Round · Aluminium

DRY FOOD · CANNED FOOD



Peel-Off Lid 311#

Rectangle · Aluminium

CANNED FOOD



FAMILY 02

Dried Food Easy-Open End

Safer to open. Easier to open.

Aluminium easy-open ends made safer and easier to open. The full-aperture style is used for coffee powder, milk powder, cookies, snacks and other dried food; the pour-aperture style for mechanical oil.

DESIGN	Full aperture · Pour aperture
SHAPE	Round
SHELL	Aluminium
MARKETS	Dry food

Sizes and specifications on request.

03



FAMILY 03

Canned Food Easy-Open End

Made for the retort, and for the table.

A wide selection of easy-open ends for the food industry, adapted to sterilisation and to loose products: canned fish, meat, vegetables and ready meals. In standard sizes or tailored to your needs, with lithography on the lid if you wish, and in sets matched to the product.

DESIGN	Full aperture
SHAPE	Round
FINISH	Lacquered · Lithographed
MARKETS	Canned food

Sizes and specifications on request.

04



FAMILY 04

Beverage Easy-Open End

Lift. Press. Pour. The tab stays on.

Stay-on-tab ends for two-piece beverage cans, for carbonated drinks. Energy, sports and sterilised drinks are specified with our team before filling.

DESIGN	Stay-on tab
SHAPE	Round
SHELL	Aluminium alloy 5182 · H48
MARKETS	Carbonated drinks



200 SOT(S)

Ø 57.05 mm curl · Alloy 5182 H48

DATA SHEET · PAGE 12

05



FAMILY 05

Daily Chemicals Easy-Open End

The same clean opening, beyond food.

Easy-open ends for daily chemical products, built with the coatings and the opening style the contents call for.

DESIGN	Full aperture
SHAPE	Round
FINISH	Coated to the product
MARKETS	Daily chemicals

Sizes and specifications on request.



FAMILY 06

Bottom End

The quiet half of every can.

Plain ends that close the base of the can, beaded for strength and matched to the easy-open end above.

DESIGN	Plain · Beaded
SHAPE	Round
FINISH	Lacquered
MARKETS	Food · Dry food

Sizes and specifications on request.

07



FAMILY 07

Combo EOE

Two solutions, one end.

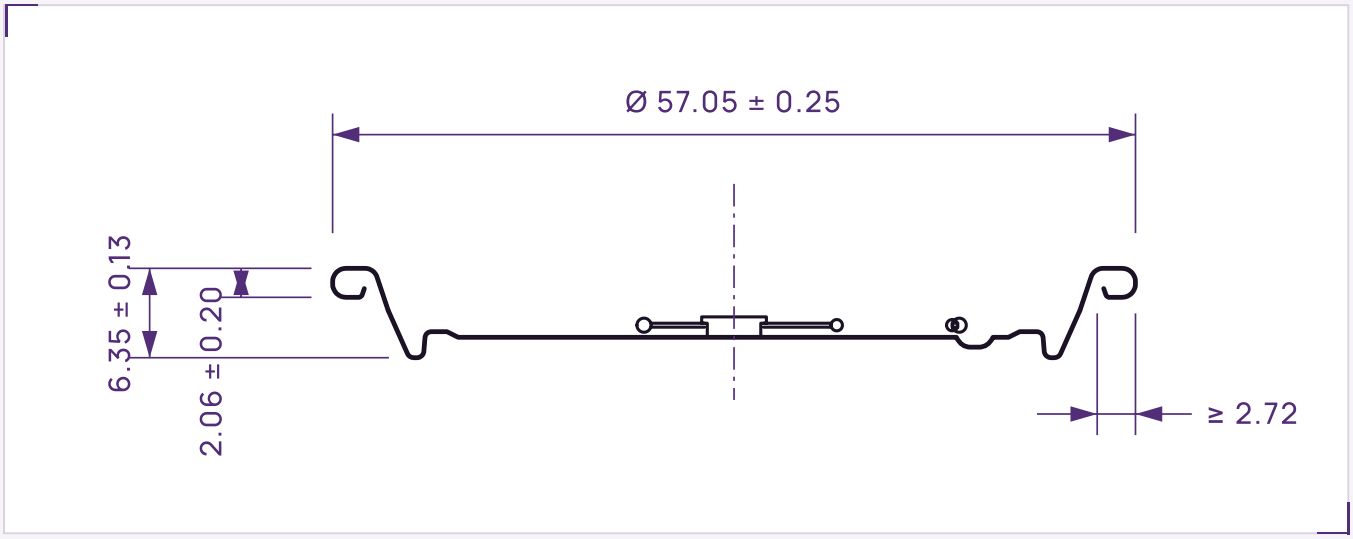
Combination easy-open ends, specified together with our team for your product and your filling line.

DESIGN	Combination
SHAPE	Round
FINISH	To specification
MARKETS	On request

Sizes and specifications on request.

200 SOT(S) *end*

FILE NO.	EPYZ-WI-QA-211
VERSION	1.4
DATE	2025-02-21



SECTION THROUGH THE END · DIMENSIONS IN MILLIMETRES

MATERIAL	
End stock	**Aluminium alloy 5182 · H48** 0.208 ± 0.005 mm
Tab stock	**Aluminium alloy 5182 · H48** 0.279 ± 0.005 mm
Internal coating	**Epoxy**
External coating	**Epoxy**
Lining compound	**Water-based** 20–30 mg

DIMENSIONS	
Outside curl diameter	**57.05 ± 0.25 mm**
Curl height	**2.06 ± 0.20 mm**
Countersink depth	**6.35 ± 0.13 mm**
Curl opening	**≥ 2.72 mm**
Ends per 2 inch	**24–28 pcs**

200 SOT(S) *end*

FILE NO.	EPYZ-WI-QA-211
VERSION	1.4
DATE	2025-02-21

PERFORMANCE	
Pop	**Ind. ≤ 31 N** Avg. ≤ 20 N
Pull	**Ind. ≤ 45 N** Avg. ≤ 36 N
Buckle	**≥ 610 kPa**
ERV	**Ind. ≤ 25 mA** Avg. ≤ 5 mA
Open reliability	**No open failure**
Sealing performance	**No leakage**

PACKAGING	
Ends per pallet	**217,770 pcs** 610 per sleeve × 17 sleeves × 21 layers
Pallet size	**1145 × 1090 × 1193 mm** L × W × H
Container	**High cube 40' or standard 20'**
Materials	**Wood pallet and roof, paper bags, kraft paper, PE tape, plastic lining, winding film, cartons**

STORAGE

1. Store at room temperature, ventilated and dry, away from direct sun.
2. Keep finished products packed in shrink film and carton, at least 2 °C above the dew point. Keep the ends dry.

PROCESSING

1. For two-piece carbonated drinks filling. Tell us in advance for energy drinks or sterilised beverages.
2. Sports drinks with chloride over 200 ppm: ERV within 10 mA individual and 3 mA average. A packing test is recommended before mass production.
3. Fill with high-purity CO_2; oxygen content within 2 c.c.
4. Control CO_2 content and free space strictly to avoid bulging under extreme internal pressure.
5. Keep filled cans 2 °C above the condensation temperature and store dry to avoid score corrosion.

Measured, *not assumed.*

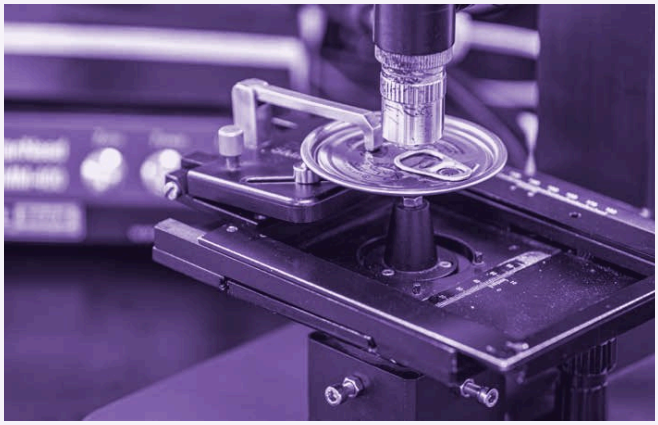
Every lot is tested the way it will be used: opened, pressurised and checked for the smallest break in its coating.



Pop & tear

The force to open, measured end by end.

≤ 31 N



Buckle

Pressure resistance of the loose end.

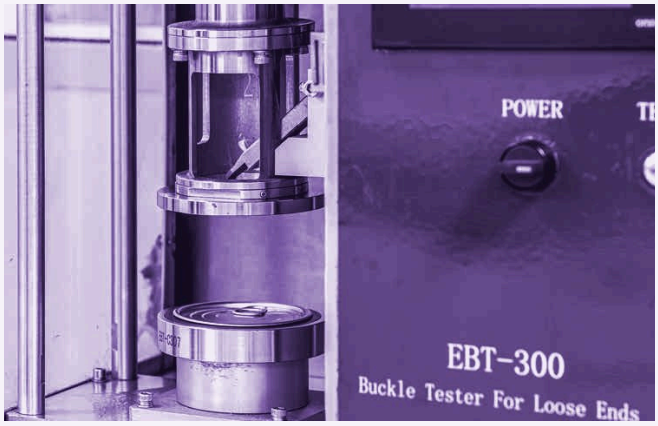
≥ 610 kPa



Enamel rating

Coating integrity, read in milliamps.

≤ 25 mA



Score gauging

The depth of the score, under the lens.

PLANET

Metal that *comes back.*

Aluminium can be recycled again and again without losing its quality. Our ends are sealed with a water-based lining compound and designed with a tab that stays on the can, so the whole pack returns to the loop together.

Recyclable

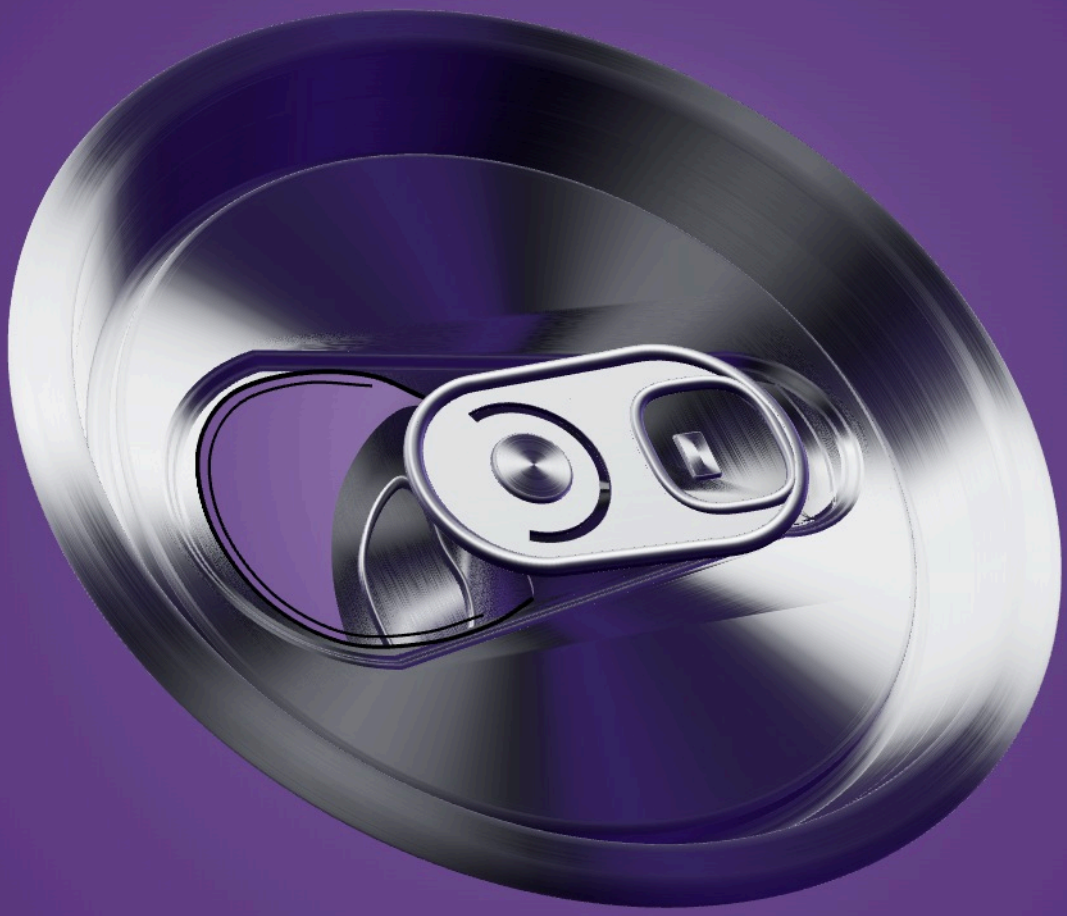
ALUMINIUM SHELL AND TAB

Water-based

LINING COMPOUND

Stay-on

NOTHING TO LITTER



CAYMAN
PACKING & PACKAGING

+962 6 4051126

REQUEST SAMPLES

© 2026 CAYMAN PACKING & PACKAGING